High Viscosity Drum & Tote Pump Tubes

For transferring very thick compounds of all kinds

These high viscosity pump tubes can transfer very thick materials up to 17,000 Cps (100,000 SSU, 40,000 mPas) with or without solids and fibers. They are constructed from the highest quality materials including 316 stainless steel, PTFE, Viton and Buna-N for compatibility with most chemicals and liquids. They are easy to dismantle for low cost maintenance. Interchangeable with all DRUM-MATES® pump drive types, the pump tubes can reduce pump drive costs and increase application versatility.



Pump drive

The Proper Choice for Pumping Thick Materials

Part Number	Description
Hi-Viscosity Pump Tubes	
DM-700/121 DM-700/251 DM-700/501	Hi-viscosity, 39", 17K Cps, 3 Gpm, TFE, SS, 47" avail. Hi- viscosity, 39", 17K Cps, 6.5 Gpm, TFE, SS, 47" avail. Hi- viscosity, 39", 17K Cps, 13 Gpm, TFE, SS, 47" avail.
Pump Drive Units	
DM-55DPB/A20 DM-55DPF/A30 DM-55ODPS115 DM-55ODPS220 DM-55ENCS115 DM-55ENCS220	Air operated pump drive, 1" outflow, ½ Hp. Air operated pump drive, 1" outflow, ¾ Hp. Open electric pump drive, 115V/1PH Open electric pump drive, 220/1PH/50-60Hz TEFC electric pump drive, 115/V/1PH TEFC electric pump drive, 220/V/1PH/50-60Hz
Secondary Components	
DM-55BA/SS DM-55BA/PP DM-55FRL DM-166GWK	Pump tube bung adapter for 2" bung, 316 stainless steel Pump tube adapter for 2" bung-hole, PP Filter-regulator-lubricator for warranty compliance, 1/4" NPT Grounding cable kit, for volatile operations, set of 4 cables
Optional Accessories	
DM-600/TBPP DM-529006PWB DM-529012/SSS DM-85HFR/+size DM-85HFR/S+size DM-100HFR/+size DM-700HFR/AM1	Pump tube tank bracket, polypropylene Pump tube wall bracket, vinyl coated steel Pump tube stainless steel strainer Nozzle, PP hose-barb choice ½"=12, ¾"=34, 1"=100 Nozzle, as above, but with Hastelloy spring Polypropylene nozzle, Barb ½"=12, ¾"=34, 1"=100 Manual nozzle, spout, Viton seals 1" base, aluminum



Hi-Viscosity Tube



DM-700HFR/AM1 Heavy Duty Aluminum Hand Nozzle

WARNING: Consult a qualified Safety Engineer about equipment applications in flammable areas or liquids. Pumping flammable or combustible liquids can generate a static electricity discharge, causing fire or an explosion resulting in injury or death. Read and understand operating instructions before starting the pump. Follow all federal, state and local safety codes including MFPA30 – NFPA77. Prior to connecting to air supply, install bonding and grounding cables and check continuity of each wire. A meter reading of one ohm or less is required for safe liquid transfer. Use only metallic drums, receiving vessels and pump components when pumping flammables.



For best batch mixing Quality Control before pumping, ask for DRUM-MATES® TQMixing™ Guidelines. For explosion-proofing, use grounding kit No. DM-166GWK for most air driven mixer or pump equipment NOTE: For easy "Pick 'n' Match" assemblies, all components, drives and accessories are sold separately. DRUM-MATES® Inc., Mixer & Pump Div., Tel: 800-621-3786 and 609-261-1033, Fax: 609-261-1034